

Product Information

VESTAMID® L2123 BK 9.7507

HIGH VISCOSITY, PLASTICIZED PA12-PLASTIC RESIN FOR THE EXTRUSION

VESTAMID® L2123 BK 9.7507 is a plasticized and high-viscosity polyamide 12 compound for the extrusion of flexible tubing and hoses especially for automotive industry. Tubing according to DIN 73 378, Type: PA 12-PHL.

Properties of compounds based on PA 12 vary little with changing humidity due to low moisture absorption. Parts made of this semi-crystalline material are characterized by exceptional impact strength, low coefficient of friction and good chemical resistance.

VESTAMID® L2123 BK 9.7507 is characterized by a high melt viscosity, optimized cold temperature impact resistance and good dimensional control during pipe extrusion.

VESTAMID® L2123 BK 9.7507 is supplied as cylindrical granules, ready for processing, in moisture-proof bags.

Pigmentation may affect values.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

Key Features

Industrial Sector

Automotive and Mobility, Sustainable

Sustainability

Sustainable electricity

Processing

Extrusion

Delivery form

Pellets, Granules

Resistance to

Heat (thermal stability), UV / light / weathering, Oil / fuels

Electrical

Insulating

Conformity

Automotive

Additives

Lubricant, Unfilled

LCA-values	dry	Unit	Test Standard
LCA name of certificate	VESTAMID® L Compound high	-	ISO 14040, 14044
LCA certifier	TÜV Rheinland	-	ISO 14040, 14044
Blue water consumption	23.9	kg	ISO 14040, 14044
Global Warming Potential incl. bio. C incl. LUC	5.8	kg CO ₂ eq./kg	ISO 14040, 14044
Global Warming Potential excl. bio. C incl. LUC	5.8	kg CO ₂ eq./kg	ISO 14040, 14044
Land use (ReCiPe 2016)	0.1	Annual crop eq. y	ISO 14040, 14044
GWP savings as compared to 2023 reference	-2.1	kg CO ₂ eq./kg	ISO 14040, 14044

Mechanical properties ISO	dry / cond	Unit	Test Standard
Tensile modulus	60900 / 58000	psi	ISO 527
Tensile strength	3770 / -	psi	ISO 527
Yield stress	3770 / 3630	psi	ISO 527
Yield strain	32 / 30	%	ISO 527
Stress at 50% strain	3770 / *	psi	ISO 527
Stress at break	6240 / *	psi	ISO 527
Nominal strain at break, tB	255 / >50	%	ISO 527
Charpy impact strength, +23°C	N / N	ftlb/in ²	ISO 179/1eU
Charpy impact strength, -30°C	N / N	ftlb/in ²	ISO 179/1eU
Charpy notched impact strength, +23°C	50.4 / N	ftlb/in ²	ISO 179/1eA
Type of failure	P / -	-	-
Charpy notched impact strength, -30°C	6.18 / 3.81	ftlb/in ²	ISO 179/1eA
Type of failure	C / C	-	-

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature	340 / *	°F	ISO 11357-1/-3
Temp. of deflection under load A, 1.80 MPa	113 / *	°F	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	176 / *	°F	ISO 75-1/-2

Vicat softening temperature A, 10 N, 50 K/h	329 / *	°F	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	248 / *	°F	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	9.44E-5 / *	in/in/°F	ISO 11359-1/-2
Coeff. of linear therm. expansion, 23°C to 55 °C, normal	0.0001 / *	in/in/°F	ISO 11359-1/-2
Melting Temperature	340	°F	ASTM D 3418

Physical properties	dry / cond	Unit	Test Standard
Density	1.03 / -	g/cm ³	ISO 1183
Humidity absorption	0.6 / *	%	Sim. to ISO 62
Density	1.03	g/cm ³	ASTM D 792

Burning Behav.	dry / cond	Unit	Test Standard
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0630 / *	in	-
Burnin behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.1260 / *	in	-

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity, V	>1E13 / -	Ohm*m	IEC 62631-3-1
Relative permittivity, 100Hz	10 / -	-	IEC 62631-2-1
Relative permittivity, 1MHz	3.6 / -	-	IEC 62631-2-1
Dissipation factor, 100Hz	2000 / -	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	1100 / -	E-4	IEC 62631-2-1
Dielectric strength, AC, S20/P50	737 / -	V/mil	Sim. to IEC 60243-1
CTI, test solution A, 50 drops value	600 / -	-	IEC 60112
Assessment of the insulation group	I	-	DIN EN 60664-1

Rheological properties	dry / cond	Unit	Test Standard
Melt volume-flow rate, MVR	40 / *	cm ³ /10min	ISO 1133

Temperature	275 / *	°C	-
Load	5 / *	kg	-

Test specimen production	dry	Unit	Test Standard
Injection Molding, melt temperature	428	°F	ISO 294
Injection Molding, mold temperature	140	°F	ISO 294
Injection Molding, injection velocity	7.87	in/s	ISO 294
Injection Molding, pressure at hold	10200	psi	ISO 294

Characteristics

Processing

Pipe/Tube extrusion

Special Characteristics

High impact strength, Light-stabilized, U.V. stabilized, High heat resistant, High viscosity

Color

Black

Additives

Plasticizer, Impact resistant, Light stabilizer, Processing aids

Delivery form

Cylindrical pellets

Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✓ Citric Acid solution (10% by mass) (23°C)

Bases

- ✓ Sodium Hydroxide solution (35% by mass) (23°C)
- ✓ Sodium Hydroxide solution (1% by mass) (23°C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

Ketones

- ✓ Acetone (23°C)

Ethers

- ✓ Diethyl ether (23°C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✓ Insulating Oil (23°C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 (60°C)
- ✓ ISO 1817 Liquid 2 (60°C)
- ✓ ISO 1817 Liquid 3 (60°C)
- ✓ ISO 1817 Liquid 4 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✓ Diesel EN 590 (100°C)

Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✓ Sodium Carbonate solution (20% by mass) (23°C)
- ✓ Sodium Carbonate solution (2% by mass) (23°C)
- ✓ Zinc Chloride solution (50% by mass) (23°C)

Other

- ✓ Ethyl Acetate (23°C)
- ✓ Hydrogen peroxide (23°C)
- ✓ DOT No. 4 Brake fluid (120°C)
- ✓ Water (23°C)

Rheological calculation properties

Min. mold temperature

dry

Unit

Test Standard

86

°F

-

VESTAMID®

Max. mold temperature	212	°F	-
Min. melt temperature	392	°F	-
Max. melt temperature	464	°F	-